



ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4634-041	FWD, CENTER CEILING PANEL ASSY
2	1	D4634-141	FWD, CENTER BONDING PANEL ASSY
3	1	D4728-047	ADVISORY LIGHT (FWD) HARNESS ASSEMBLY
4	1	D4728-051	CABIN LIGHT #1 HARNESS ASSEMBLY
5	1	D4638-1	LED LIGHT
6	1	D4645-1	NO SMOKING & FASTEN BELT LIGHT
7	2	D4646-1	PLENUM CAP ASSEMBLY
8	2	D4652-1	AIR VALVE
9	2	D4652-3	MOUNTING NUT
10	2	MS24694-S5	SCREW
11	8	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

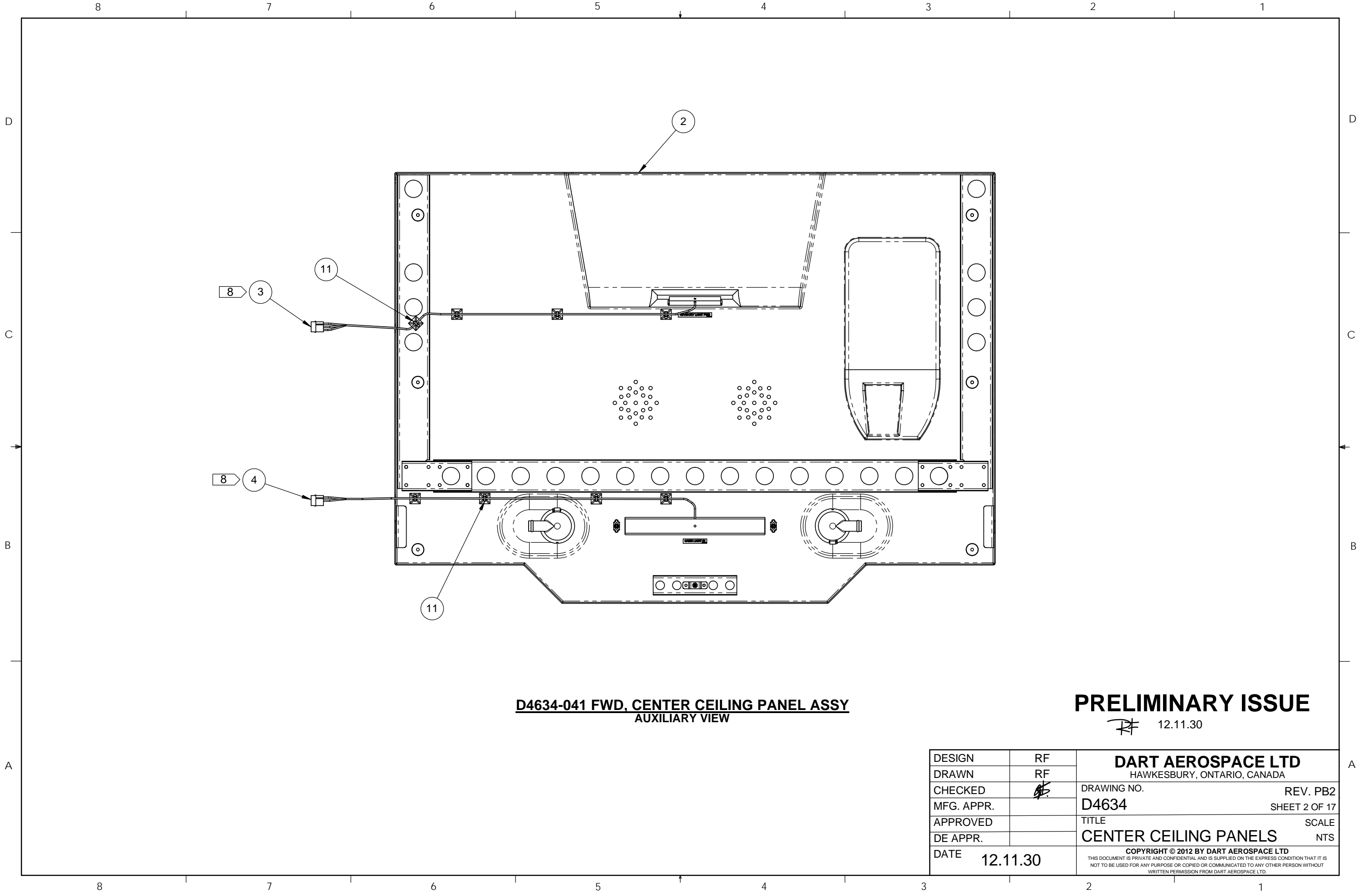
D4634-041 FWD, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

 12.11.30

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE  
7) WEIGHT: 7.5 lbs  
8) INSTALL D4728-047/-051 WIRE HARNESS PER QSI 048


PB2	ADDED D4634-141/-143/-145 (ZN B4-7, B4-8, B4-9); REVISE D4635-041/-042/-043/-044 PART LIST & GENERAL NOTES	RF	12.11.30
A	NEW ISSUE	RF	12.07.25
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		<b>D4634</b>	SHEET 1 OF 17
APPROVED		TITLE	SCALE
DE APPR.		<b>CENTER CEILING PANELS</b>	NTS
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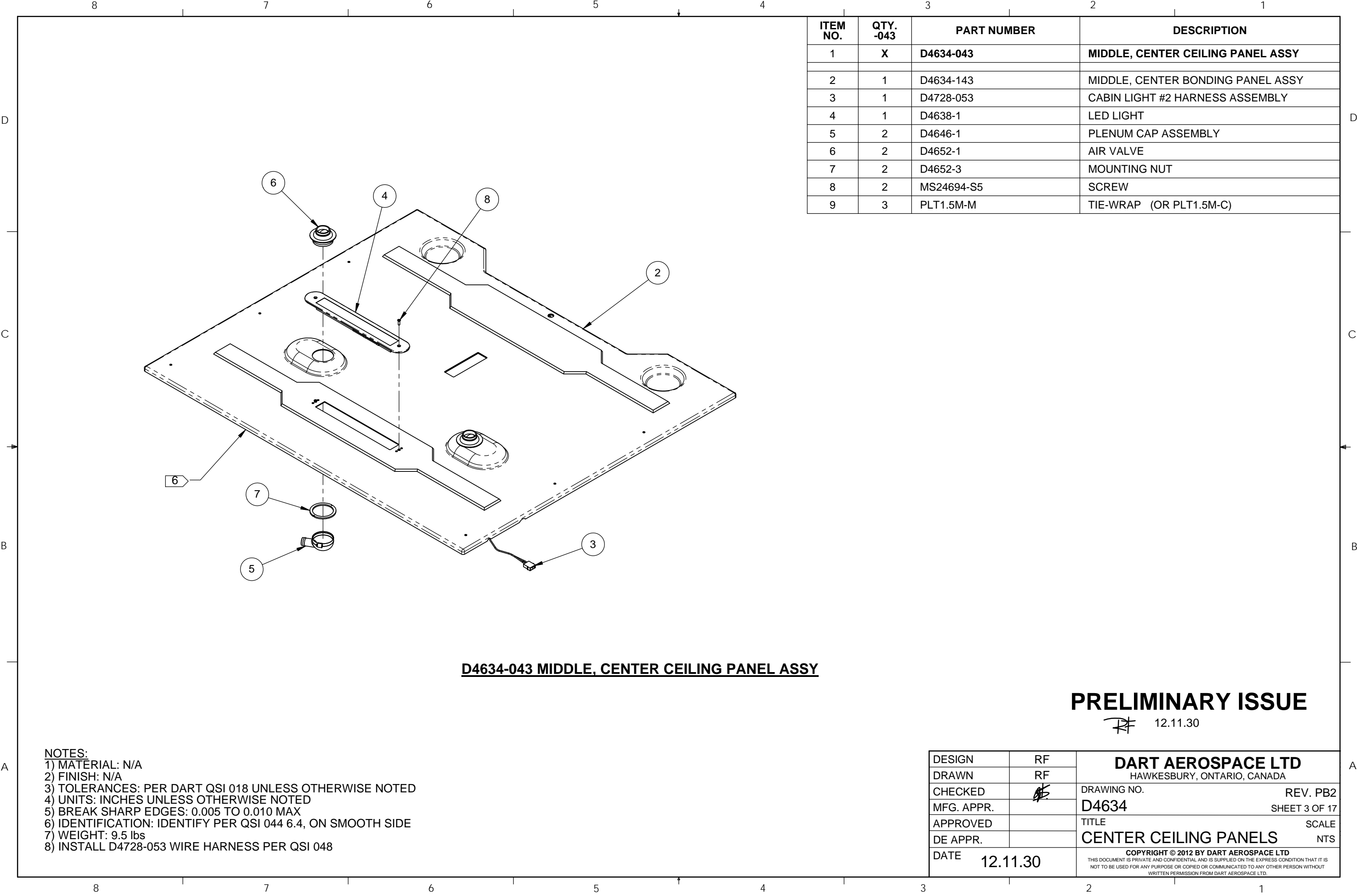


**D4634-041 FWD, CENTER CEILING PANEL ASSY**  
AUXILIARY VIEW

**PRELIMINARY ISSUE**

*[Signature]* 12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		D4634	SHEET 2 OF 17
APPROVED		TITLE	SCALE
DE APPR.		CENTER CEILING PANELS	NTS
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ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION
1	X	D4634-043	MIDDLE, CENTER CEILING PANEL ASSY
2	1	D4634-143	MIDDLE, CENTER BONDING PANEL ASSY
3	1	D4728-053	CABIN LIGHT #2 HARNESS ASSEMBLY
4	1	D4638-1	LED LIGHT
5	2	D4646-1	PLENUM CAP ASSEMBLY
6	2	D4652-1	AIR VALVE
7	2	D4652-3	MOUNTING NUT
8	2	MS24694-S5	SCREW
9	3	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

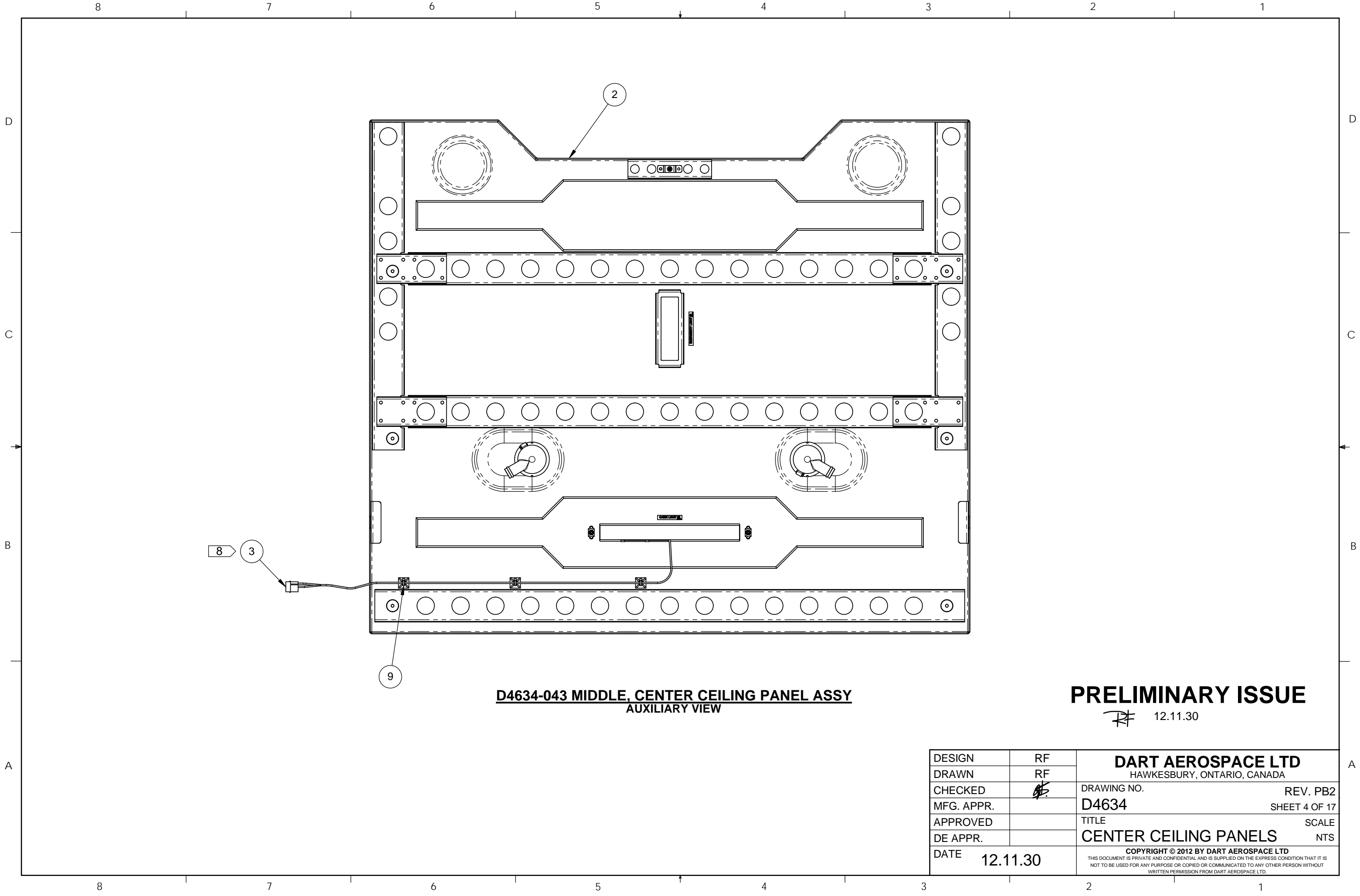
D4634-043 MIDDLE, CENTER CEILING PANEL ASSY

PRELIMINARY ISSUE

RF 12.11.30

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4, ON SMOOTH SIDE
  - 7) WEIGHT: 9.5 lbs
  - 8) INSTALL D4728-053 WIRE HARNESS PER QSI 048

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	RF	DRAWING NO. REV. PB2
MFG. APPR.		D4634 SHEET 3 OF 17
APPROVED		TITLE SCALE
DE APPR.		CENTER CEILING PANELS NTS
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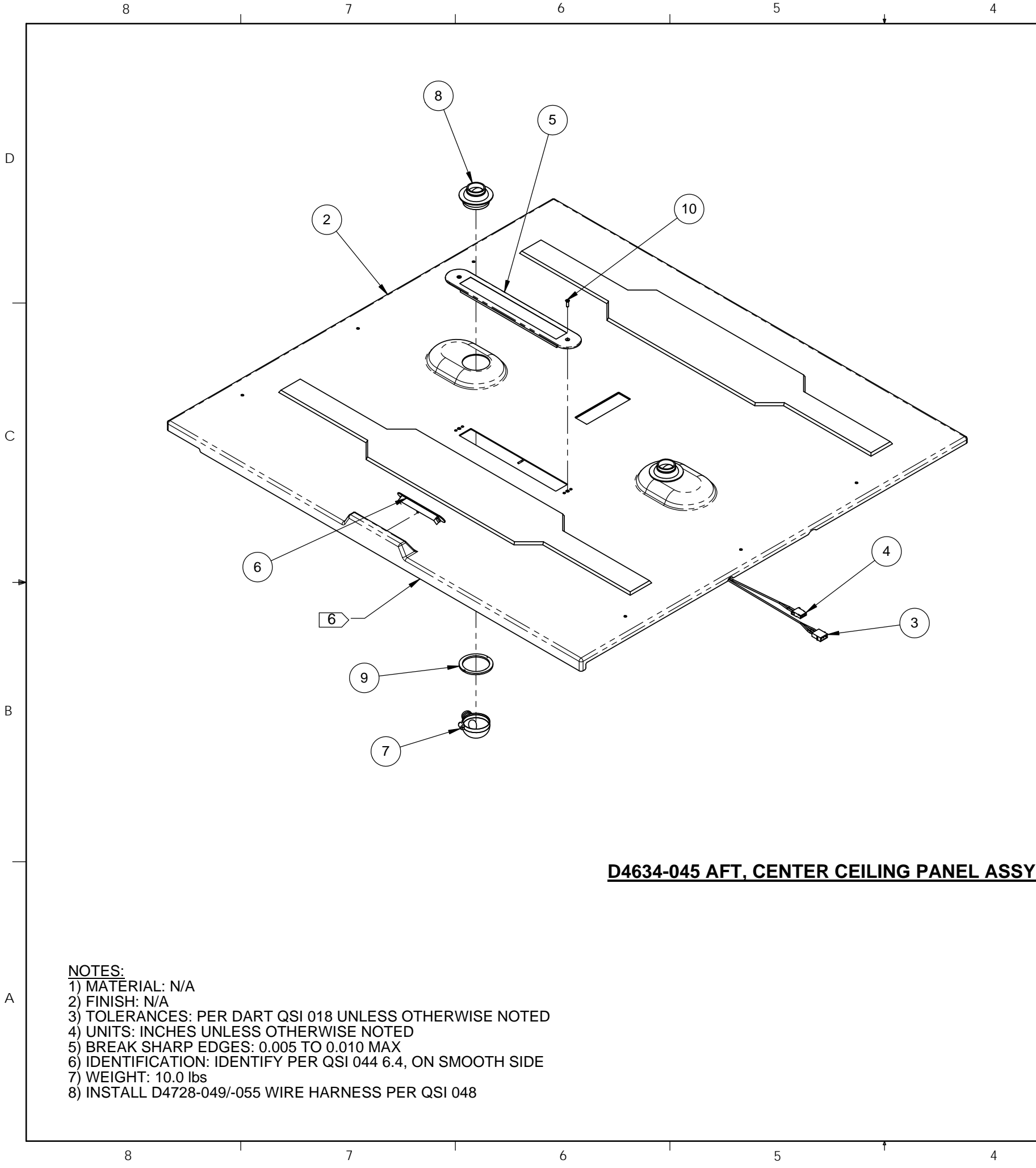


**D4634-043 MIDDLE, CENTER CEILING PANEL ASSY**  
AUXILIARY VIEW

**PRELIMINARY ISSUE**

*RF* 12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. PB2
MFG. APPR.		<b>D4634</b>	SHEET 4 OF 17
APPROVED		TITLE	SCALE
DE APPR.		<b>CENTER CEILING PANELS</b>	NTS
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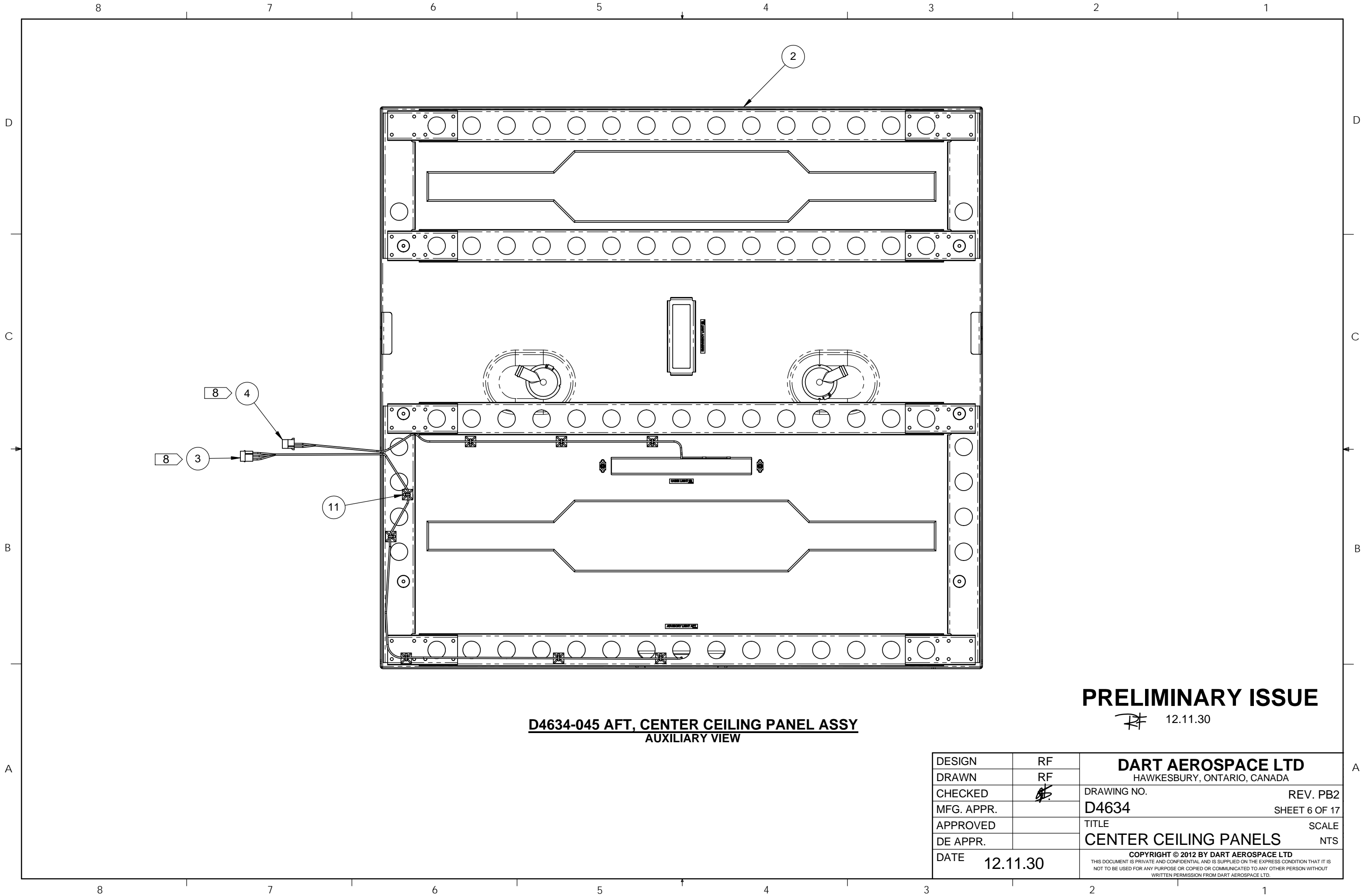


ITEM NO.	QTY. -045	PART NUMBER	DESCRIPTION
1	X	D4634-045	AFT, CENTER CEILING PANEL ASSY
2	1	D4634-145	AFT, CENTER BONDING PANEL ASSY
3	1	D4728-049	ADVISORY LIGHT (AFT) HARNESS ASSEMBLY
4	1	D4728-055	CABIN LIGHT #3 ASSEMBLY
5	1	D4638-1	LED LIGHT
6	1	D4645-1	NO SMOKING & FASTEN BELT LIGHT
7	2	D4646-1	PLENUM CAP ASSEMBLY
8	2	D4652-1	AIR VALVE
9	2	D4652-3	MOUNTING NUT
10	2	MS24694-S5	SCREW
11	8	PLT1.5M-M	TIE-WRAP (OR PLT1.5M-C)

**PRELIMINARY ISSUE**

*RF* 12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED	<i>RF</i>	DRAWING NO. REV. PB2
MFG. APPR.		<b>D4634</b> SHEET 5 OF 17
APPROVED		TITLE SCALE
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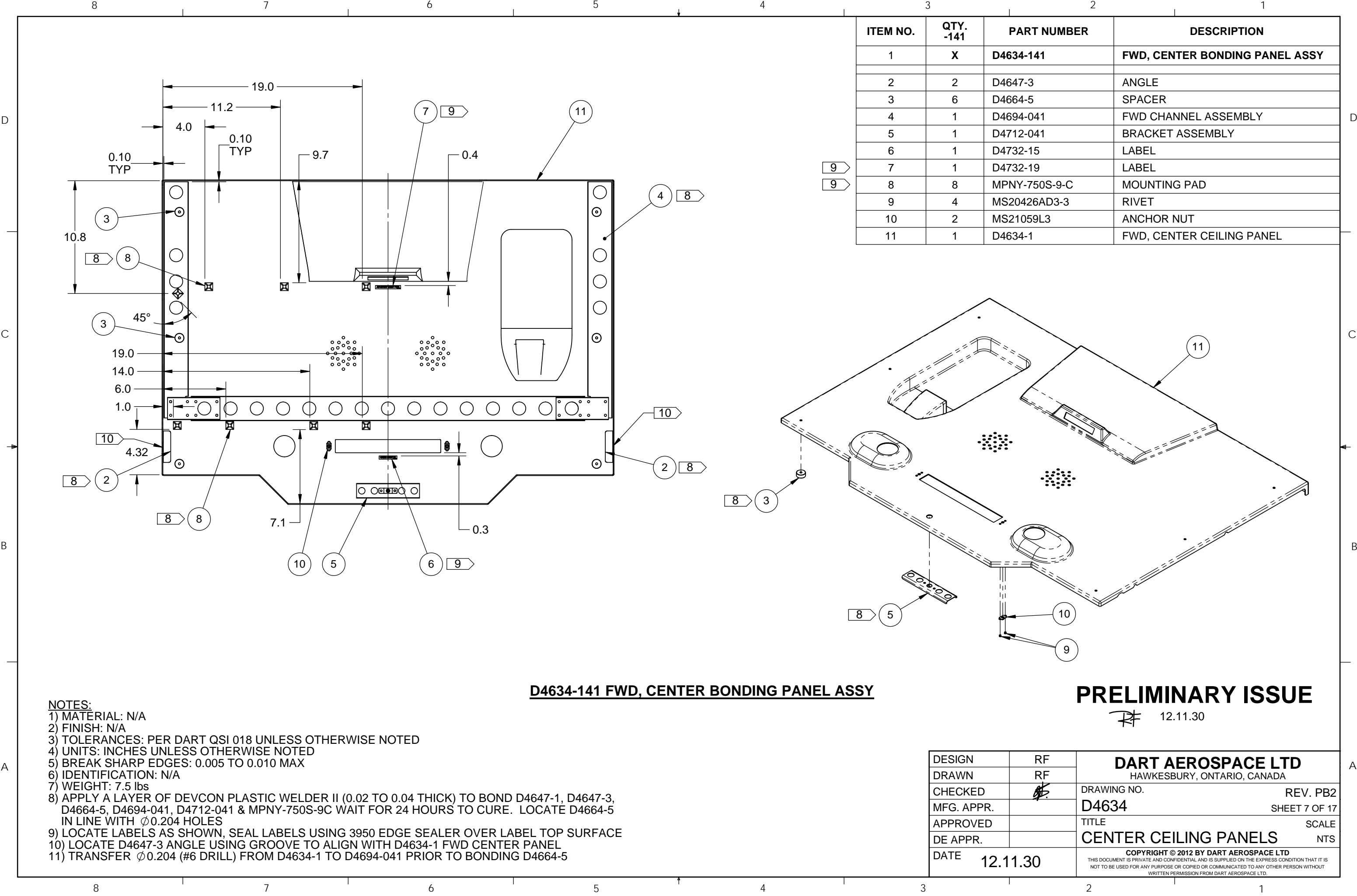


**D4634-045 AFT, CENTER CEILING PANEL ASSY**  
**AUXILIARY VIEW**

**PRELIMINARY ISSUE**

*[Signature]* 12.11.30

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DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. <b>D4634</b>	REV. PB2
MFG. APPR.		SHEET 6 OF 17	
APPROVED		TITLE	SCALE
DE APPR.		<b>CENTER CEILING PANELS</b>	NTS
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ITEM NO.	QTY. -141	PART NUMBER	DESCRIPTION
1	X	D4634-141	FWD, CENTER BONDING PANEL ASSY
2	2	D4647-3	ANGLE
3	6	D4664-5	SPACER
4	1	D4694-041	FWD CHANNEL ASSEMBLY
5	1	D4712-041	BRACKET ASSEMBLY
6	1	D4732-15	LABEL
7	1	D4732-19	LABEL
8	8	MPNY-750S-9-C	MOUNTING PAD
9	4	MS20426AD3-3	RIVET
10	2	MS21059L3	ANCHOR NUT
11	1	D4634-1	FWD, CENTER CEILING PANEL

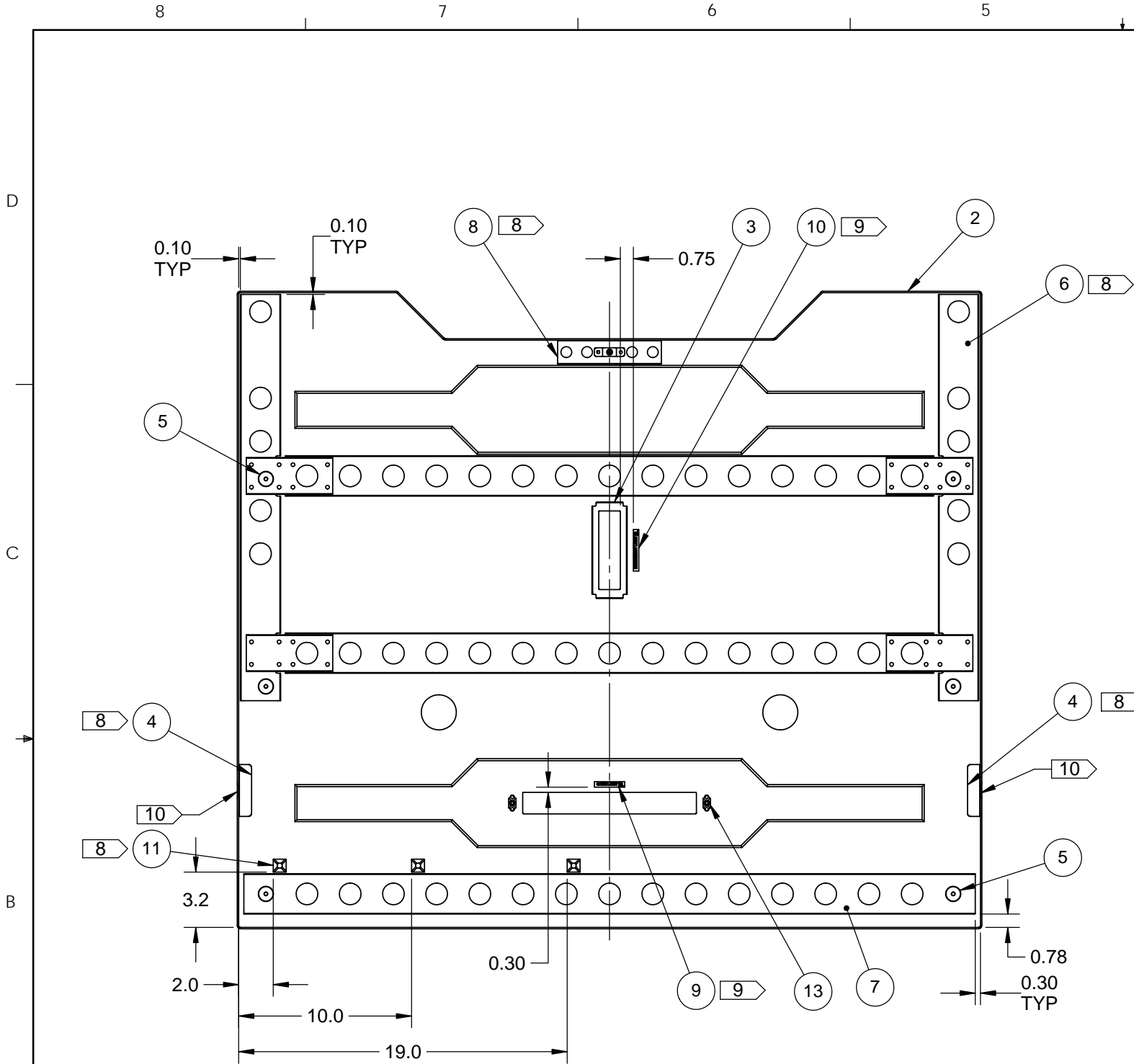
NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 7.5 lbs  
8) APPLY A LAYER OF DEVCON PLASTIC WELDER II (0.02 TO 0.04 THICK) TO BOND D4647-1, D4647-3, D4664-5, D4694-041, D4712-041 & MPNY-750S-9C WAIT FOR 24 HOURS TO CURE. LOCATE D4664-5 IN LINE WITH  $\varnothing$ 0.204 HOLES  
9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE  
10) LOCATE D4647-3 ANGLE USING GROOVE TO ALIGN WITH D4634-1 FWD CENTER PANEL  
11) TRANSFER  $\varnothing$ 0.204 (#6 DRILL) FROM D4634-1 TO D4694-041 PRIOR TO BONDING D4664-5

D4634-141 FWD, CENTER BONDING PANEL ASSY

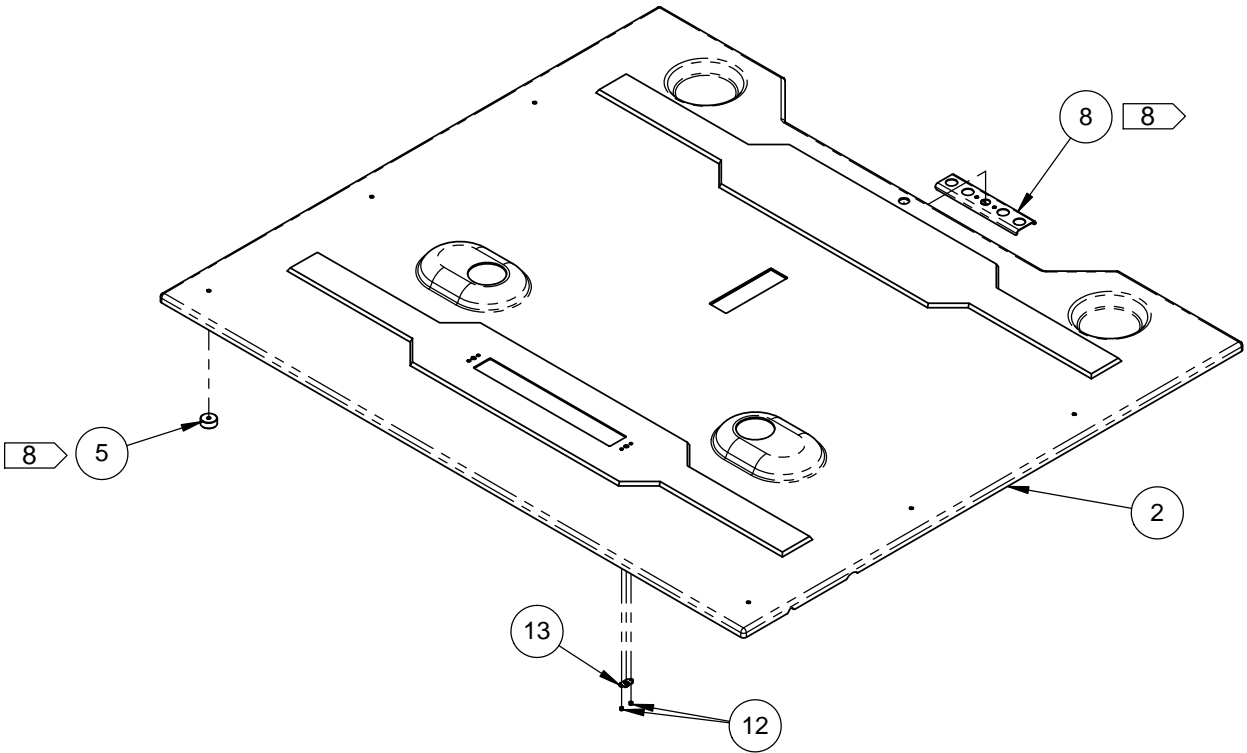
PRELIMINARY ISSUE

12.11.30

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4634	REV. PB2
MFG. APPR.		SHEET 7 OF 17	
APPROVED		TITLE CENTER CEILING PANELS	SCALE NTS
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DATE	12.11.30		



ITEM NO.	QTY. -143	PART NUMBER	DESCRIPTION
1	X	D4634-143	MIDDLE, CENTER BONDING PANEL ASSY
2	1	D4634-3	MIDDLE, CENTER CEILING PANEL
3	1	D4647-1	DOUBLER
4	2	D4647-3	ANGLE
5	6	D4664-5	SPACER
6	1	D4694-043	MIDDLE CHANNEL ASSEMBLY
7	1	D4694-7	MIDDLE CHANNEL
8	1	D4712-041	BRACKET ASSEMBLY
9	1	D4732-21	LABEL
10	1	D4732-25	LABEL
11	3	MPNY-750S-9-C	MOUNTING PAD
12	4	MS20426AD3-3	RIVET
13	2	MS21059L3	ANCHOR NUT



NOTES:  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 7.5 lbs  
8) APPLY A LAYER OF DEVCON PLASTIC WELDER II (0.02 TO 0.04 THICK) TO BOND D4647-1, D4647-3, D4664-5, D4694-043/-7, & MPNY-750S-9C WAIT FOR 24 HOURS TO CURE. LOCATE D4664-5 IN LINE WITH  $\varnothing 0.204$  HOLES. LOCATE D4647-1 ON LINE WITH RECTANGLE OPENING  
9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE  
10) LOCATE D4647-3 ANGLE USING GROOVE TO ALIGN WITH D4634-3 MIDDLE CENTER PANEL  
11) TRANSFER  $\varnothing 0.204$  (#6 DRILL) FROM D4634-3 TO D4694-043/-7 PRIOR TO BONDING D4664-5

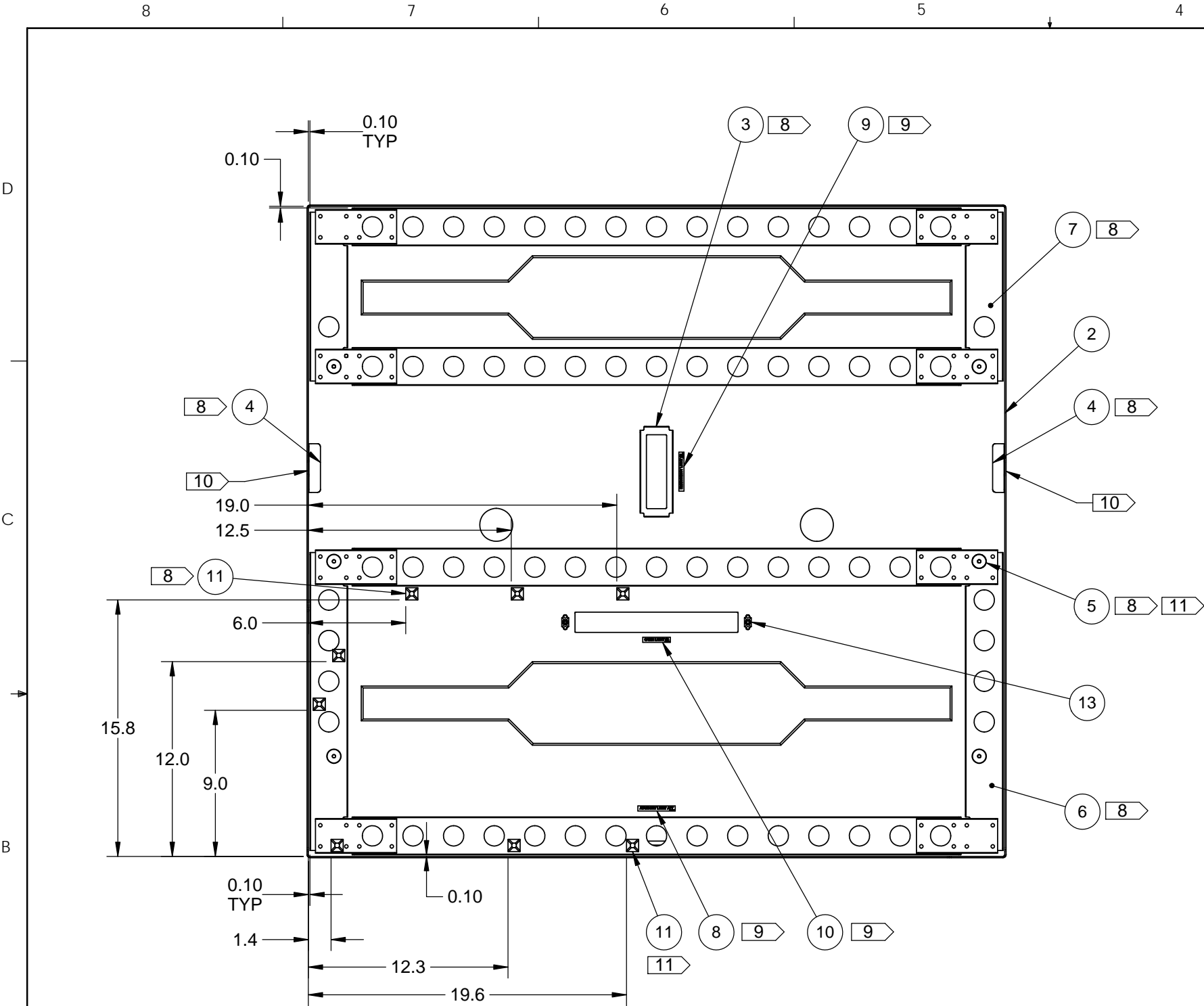
**D4634-143 MIDDLE, CENTER BONDING PANEL ASSY**

**PRELIMINARY ISSUE**

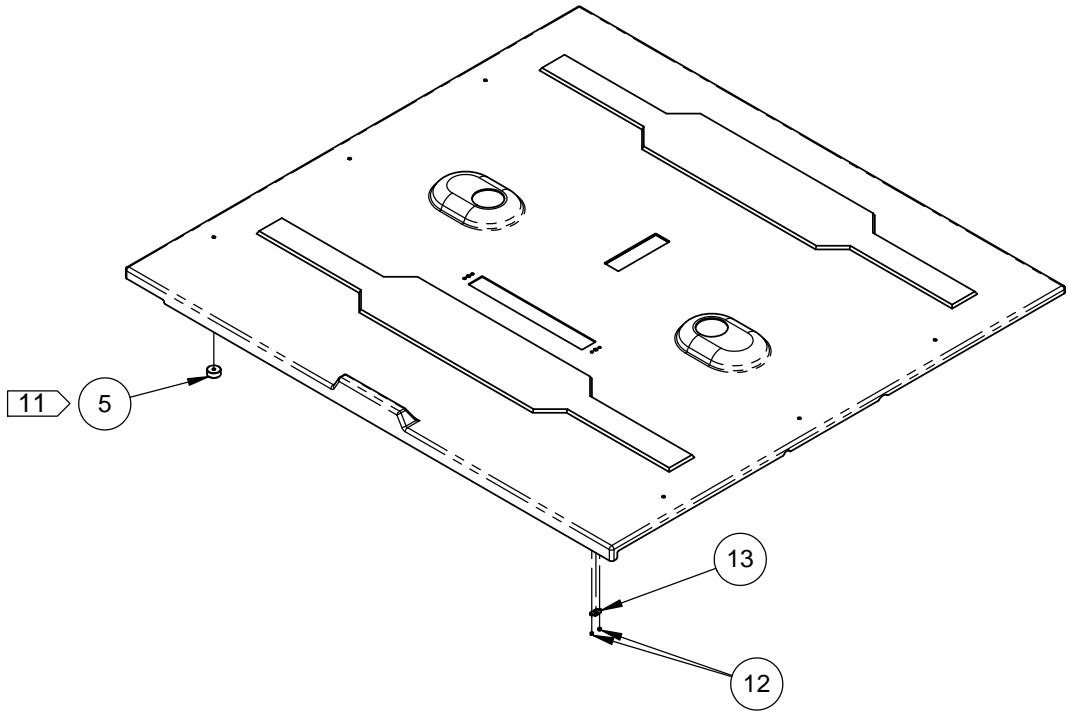
*RF* 12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. <b>D4634</b>	REV. PB2 SHEET 8 OF 17
MFG. APPR.		TITLE <b>CENTER CEILING PANELS</b>	SCALE NTS
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DE APPR.			
DATE	<b>12.11.30</b>		





ITEM NO.	QTY. -145	PART NUMBER	DESCRIPTION
1	X	D4634-145	AFT, CENTER BONDING PANEL ASSY
2	1	D4634-5	AFT, CENTER CEILING PANEL
3	1	D4647-1	DOUBLER
4	2	D4647-3	ANGLE
5	6	D4664-5	SPACER
6	1	D4694-045	AFT CHANNEL ASSEMBLY
7	1	D4694-047	AFT CHANNEL ASSEMBLY
8	1	D4732-17	LABEL
9	1	D4732-27	LABEL
10	1	D4732-23	LABEL
11	8	MPNY-750S-9-C	MOUNTING PAD
12	4	MS20426AD3-3	RIVET
13	2	MS21059L3	ANCHOR NUT



**D4634-145 AFT, CENTER BONDING PANEL ASSY**

**PRELIMINARY ISSUE**

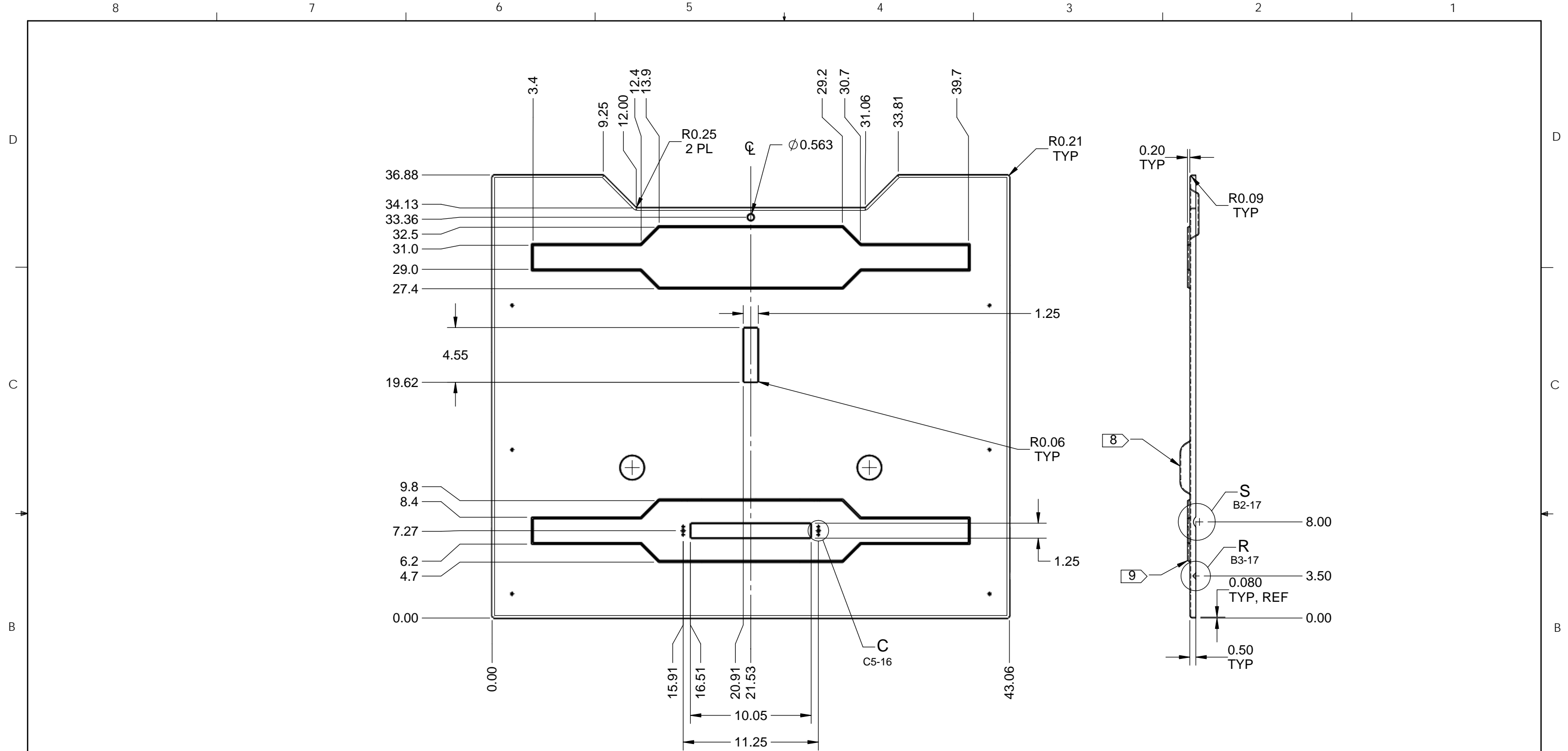
*RF* 12.11.30

- NOTES:**  
1) MATERIAL: N/A  
2) FINISH: N/A  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: N/A  
7) WEIGHT: 7.5 lbs  
8) APPLY A LAYER OF DEVCON PLASTIC WELDER II (0.02 TO 0.04 THICK) TO BOND D4647-1, D4647-3, D4664-5, D4694-045/-047, D4712-041 & MPNY-750S-9C WAIT FOR 24 HOURS TO CURE. LOCATE D4664-5 IN LINE WITH  $\phi 0.204$  HOLES. LOCATE D4647-1 ON LINE WITH RECTANGLE OPENING  
9) LOCATE LABELS AS SHOWN, SEAL LABELS USING 3950 EDGE SEALER OVER LABEL TOP SURFACE  
10) LOCATE D4647-3 ANGLE USING GROOVE TO ALIGN WITH D4634-5 AFT CENTER PANEL  
11) TRANSFER  $\phi 0.204$  (#6 DRILL) FROM D4634-5 TO D4694-045/-047 PRIOR TO BONDING D4664-5

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. <b>D4634</b>	REV. PB2 SHEET 9 OF 17
MFG. APPR.		TITLE <b>CENTER CEILING PANELS</b>	SCALE NTS
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DATE	12.11.30		







NOTES:

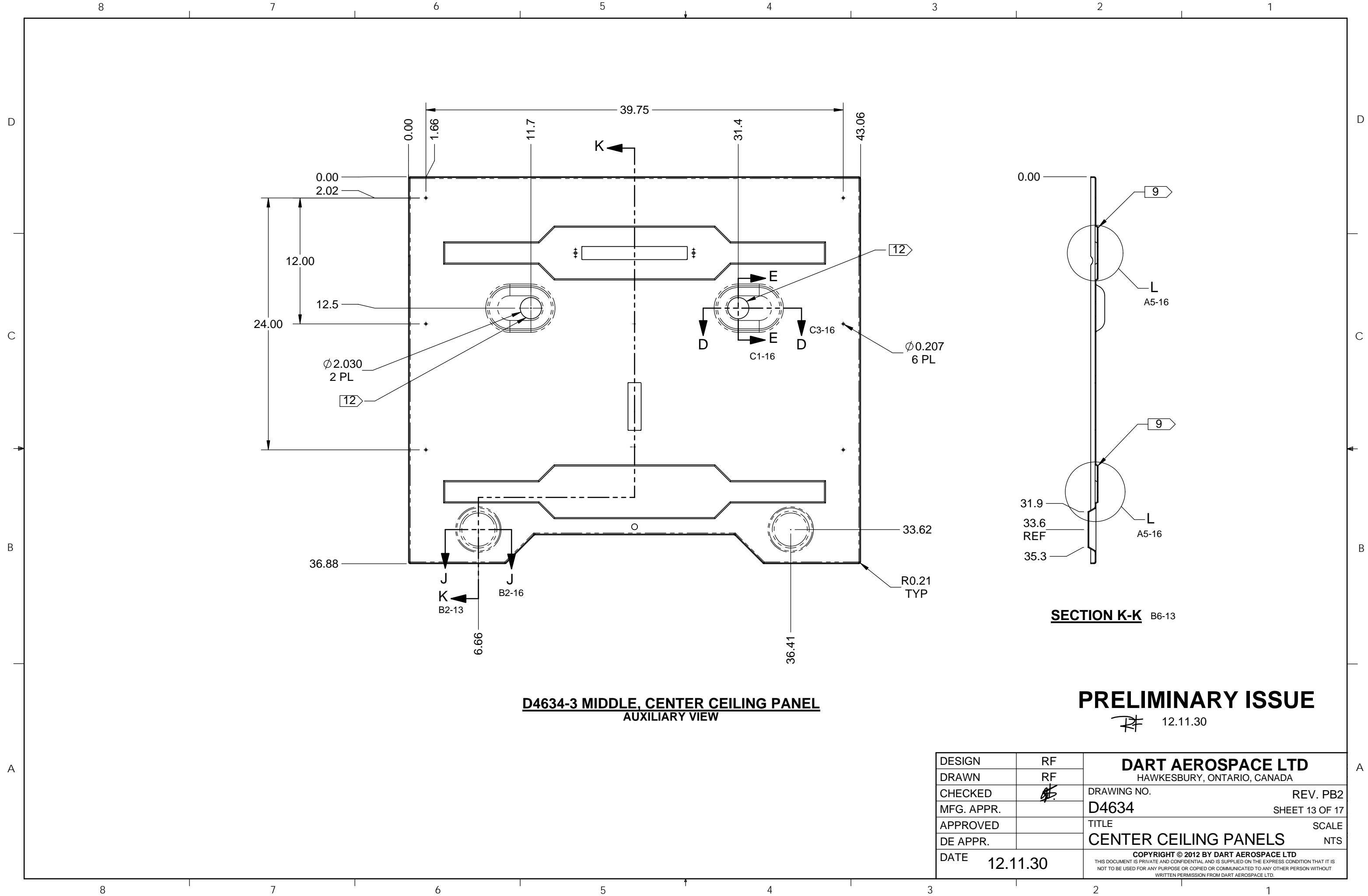
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK,  
P3-VELOUR MATTE, STEEL GRAY #52068  
PER DART SPEC MKYD6185S.080-P3-52068
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 6.31 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-3 PER TOOL DT9837
- 11) THERMOFORM PER QSI 022 USING DT9845 TOOL  
MIN. THICKNESS AFTER FORMING:  
EDGES = 0.060  
ELSEWHERE = 0.070
- 12) LOCATE Ø2.030 AT CENTER OF PROTRUDED SURFACE AS SHOWN

**D4634-3 MIDDLE, CENTER CEILING PANEL**

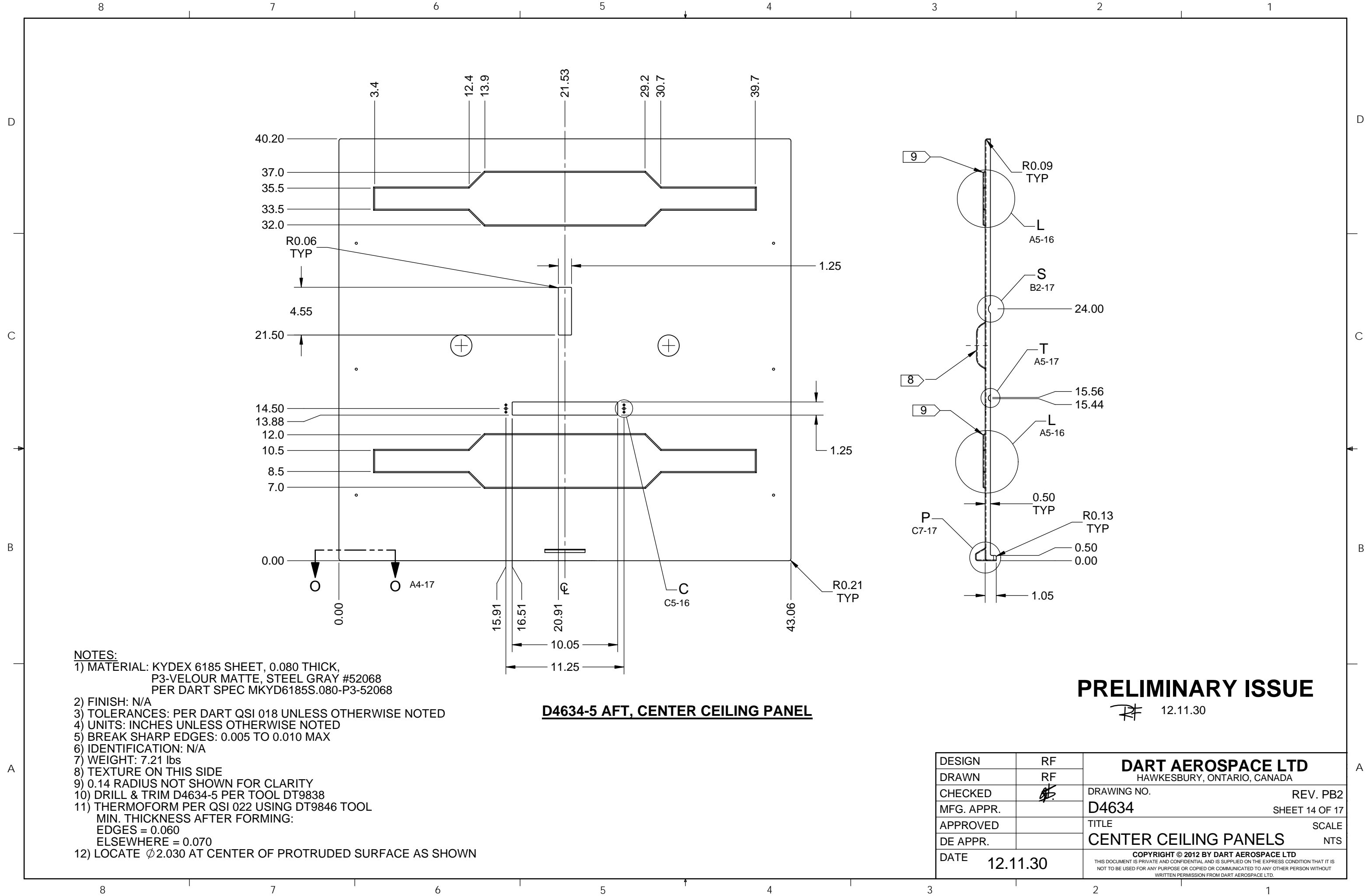
**PRELIMINARY ISSUE**

12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. <b>D4634</b>	REV. PB2 SHEET 12 OF 17
MFG. APPR.		TITLE <b>CENTER CEILING PANELS</b>	SCALE NTS
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DATE	<b>12.11.30</b>		



DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. PB2
MFG. APPR.		<b>D4634</b>	SHEET 13 OF 17
APPROVED		TITLE	SCALE
DE APPR.		<b>CENTER CEILING PANELS</b>	NTS
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NOTES:

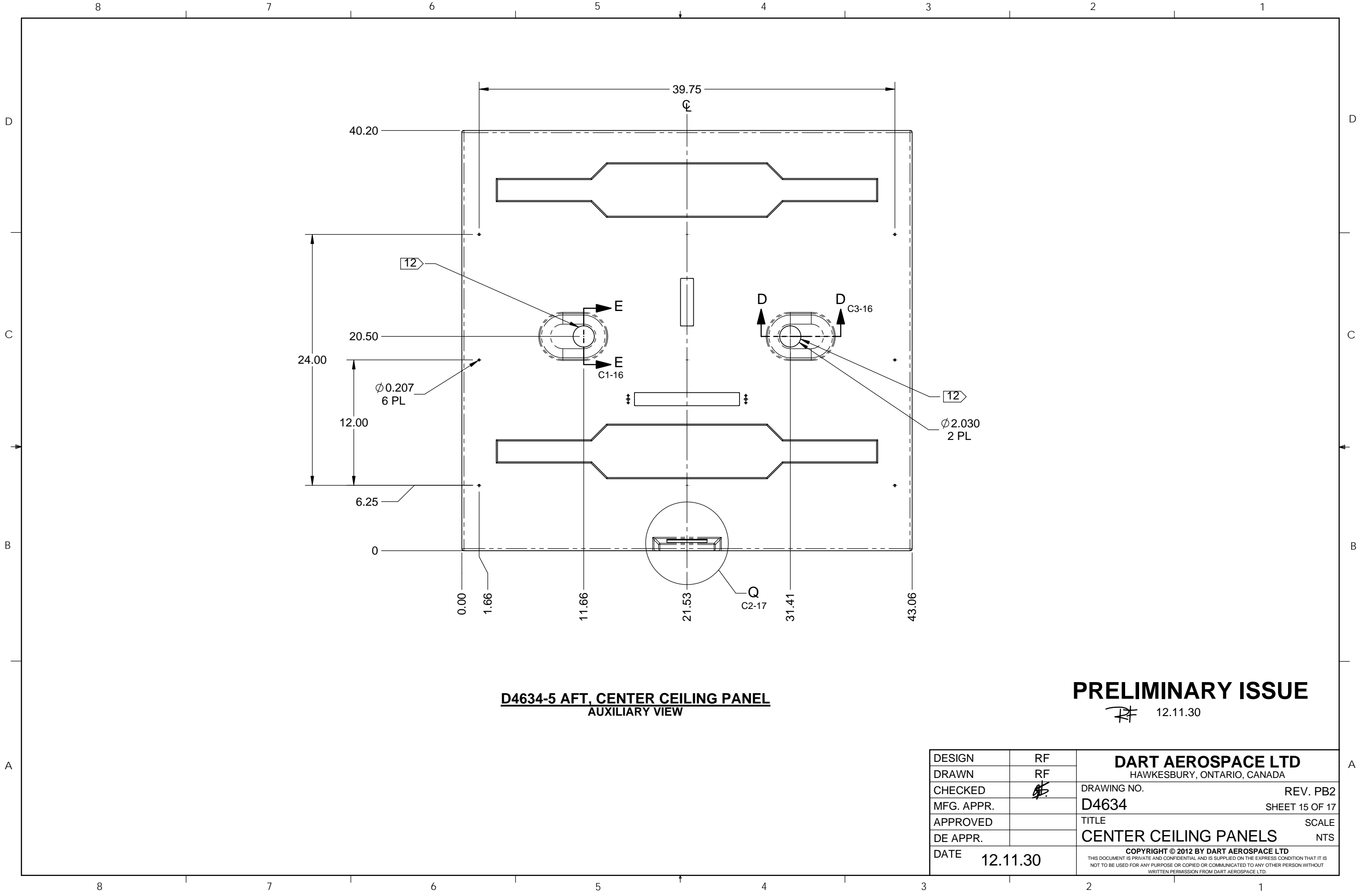
- 1) MATERIAL: KYDEX 6185 SHEET, 0.080 THICK,  
P3-VELOUR MATTE, STEEL GRAY #52068  
PER DART SPEC MKYD6185S.080-P3-52068
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 7.21 lbs
- 8) TEXTURE ON THIS SIDE
- 9) 0.14 RADIUS NOT SHOWN FOR CLARITY
- 10) DRILL & TRIM D4634-5 PER TOOL DT9838
- 11) THERMOFORM PER QSI 022 USING DT9846 TOOL  
MIN. THICKNESS AFTER FORMING:  
EDGES = 0.060  
ELSEWHERE = 0.070
- 12) LOCATE  $\phi$  2.030 AT CENTER OF PROTRUDED SURFACE AS SHOWN

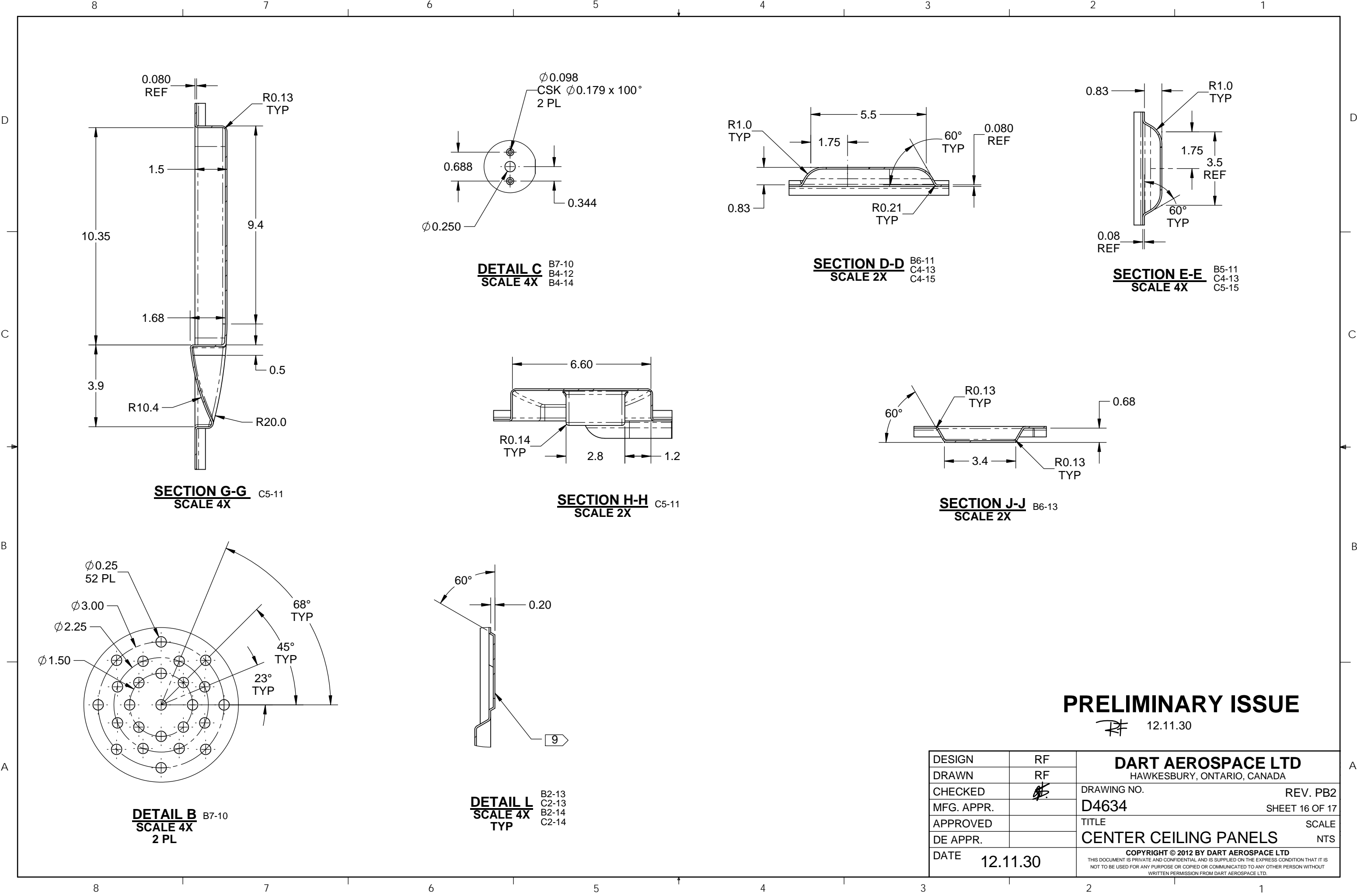
**D4634-5 AFT, CENTER CEILING PANEL**

**PRELIMINARY ISSUE**

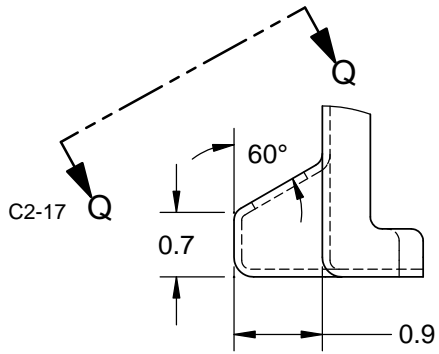
*RF* 12.11.30

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO. <b>D4634</b>	REV. PB2 SHEET 14 OF 17
MFG. APPR.		TITLE <b>CENTER CEILING PANELS</b>	SCALE NTS
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DE APPR.			
DATE	<b>12.11.30</b>		

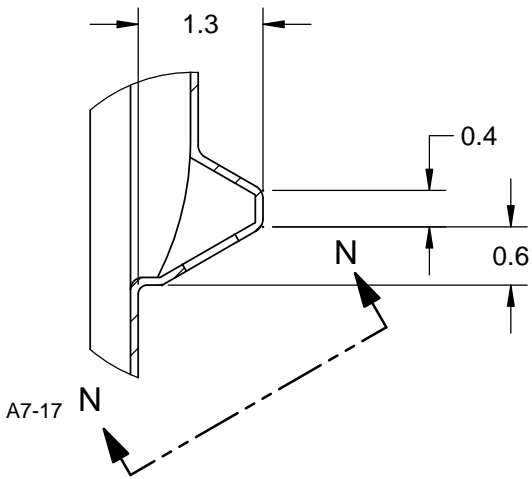




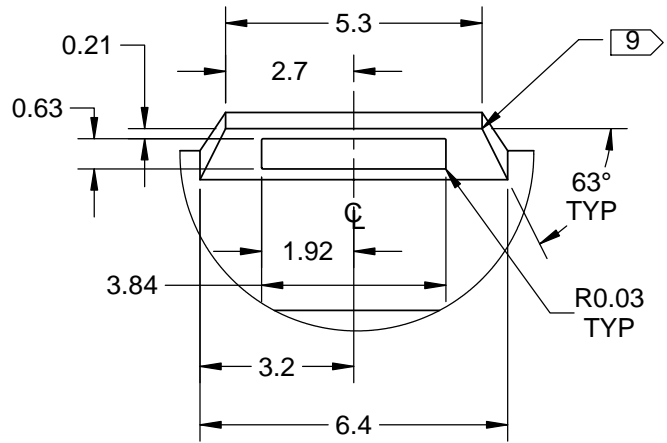




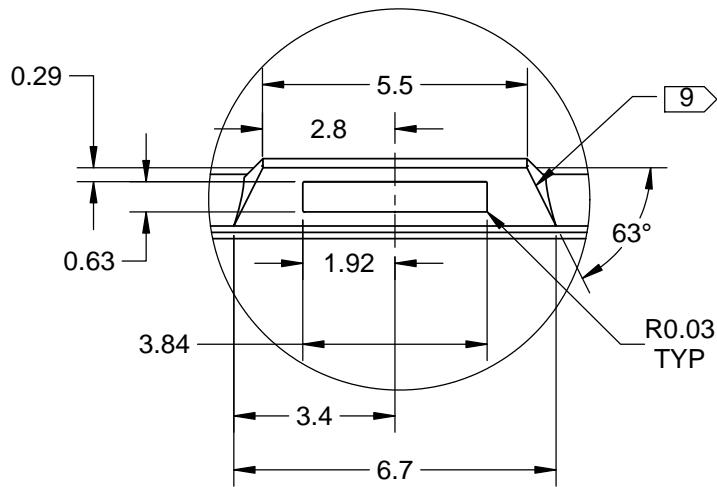
**DETAIL P**  
**SCALE 2X** B3-14



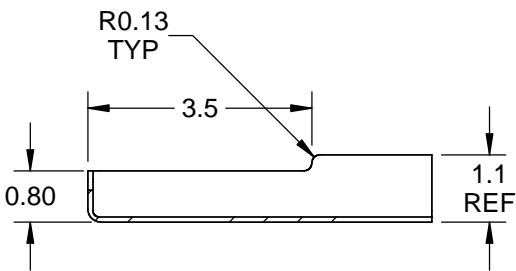
**DETAIL M**  
**SCALE 2X** C3-10



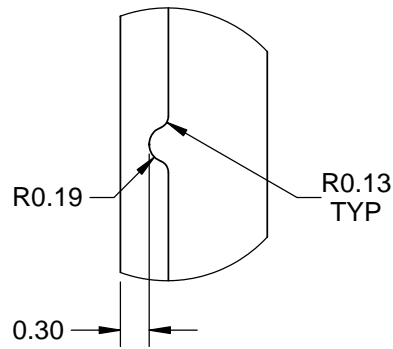
**DETAIL Q**  
**SCALE 0.5X** B4-15  
D8-17



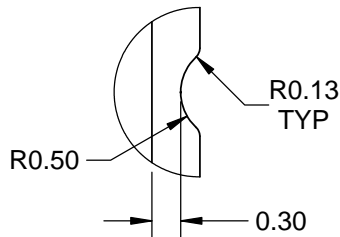
**DETAIL N**  
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B4-15



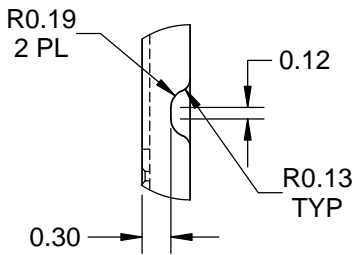
**SECTION O-O**  
**SCALE 1.3X** B6-14



**DETAIL R**  
**SCALE 4X** B3-10  
C3-10  
B2-12



**DETAIL S**  
**SCALE 4X** B3-10  
C2-12



**DETAIL T**  
**SCALE 4X** C2-14

**PRELIMINARY ISSUE**

 12.11.30

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DATE	<b>12.11.30</b>		